

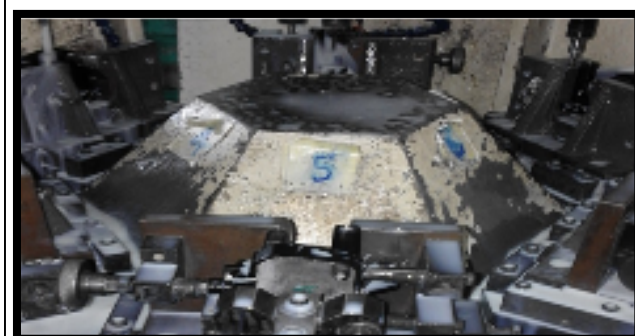
TPM CIRCLE NO :-04	ACTIVITY	KK	QM	PM	JH	SHE	OT	DM	E&T
TPM CIRCLE NAME : Oil pump	LOSS NO. / STEP								
DEPT : Machine Shop	RESULT AREA	P	Q	DEF:-A	C	D	S	M	

CELL :- A 247	CELL NAME: Bracket	MACHINE / STAGE :- SPM A1 & A2	OPERATION- JH
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KAIZEN THEME - : To Improve Visualization.

WIDELY/DEEPLY:-

PROBLEM / PRESENT STATUS :- Work Instructions Skipped by Operator.



WHY - WHY ANALYSIS :- NA

ROOT CAUSE :- No Any Visualization on Machine.

REGISTRATION NO. & DATE: - 17.08.2015

REGISTERED BY :- Nana Ugale

MANAGER'S SIGN :- Surendra Kulkarni.

IDEA :- Work Instruction Display on Machine.

COUNTERMEASURE:- Work Instruction Displayed on Machine Index Table to Easily Understand & Remember.



RESULT :-
1) Work Instruction Visualize & Easily Understand to Operator.

BENCHMARK	No Visualization
TARGET	Visualization done
KAIZEN START	10.08.15
KAIZEN FINISH	17.08.15

TEAM MEMBERS :- Nana Ugale
Bharat Pable.

BENEFITS :- Work Instruction Visualize.

KAIZEN SUSTENANCE

WHAT TO DO : N.A

HOW TO DO : N.A

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
	B1&B2	04.10.15	Nana Ugale	Inprocess